





## Do's and Don't Do's

## Dos'

- 1. DC input and AC output must be electrically isolated before operation.
- 2. Electrical installations must be done in accordance with the local and national regulatory and electrical safety standards.
- 3. To reduce the risk of fire, over-current protection devices (OCPD) are required for circuits connected to the inverter. Refer manual for recommendation
- 4. Inverter must be installed according to the instruction stated in the manual.
- 5. Dc input voltage must be less than its maximum input voltage of inverter.
- 6. Store the inverter in a clean and dry place, free of dust and dirt.
- 7. Store the inverter on a flat, hard surface not inclined or upside down.
- 8. In the site where multiple inverters are installed the minimum clearance of 500 mm should be kept all the sides of inverter.
- 9. Inverter must be installed under the shadow of Canopy/Roof/Structure.
- 10. Adequate ventilation must be provided.
- 11. Crimp the DC pins properly the with cables and properly tight the AC cable.
- 12. Connect inverter grounding cable as per recommended.
- 13. For 1 kW 40 kW inverter only use copper cable ac side, Connect AC cables without any lugs & for 50 kW- 255 kW aluminum cable can be used with bi-metallic ring type lugs.
- 14. Select the Grid-OFF during any parameter change, Like grid code, AC voltage window
- 15. Use proper DC & AC cables routing through cable tray, PVC, Duct.
- 16. To stop the plant generation both AC & DC switches should be OFF, Like during net metering, preventive maintenance etc..









## Don't Dos'

- 1. Do not connect PV array positive (+) or negative (-) to the ground. To do so may cause serious damage to the inverter.
- 2. Risk of electric shock, Do not remove cover, Refer maintenance servicing to qualified and accredited service technician.
- 3. Risk of electric shock form energy stored in capacitors of the inverter, Do not remove the cover until 5 minutes after disconnecting all sources of supply. Service technician only.
- 4. In storage area, do not expose the inverter to Direct Heat source, Moisture, Dust, Vibration, Sparks, Shocks, Corrosive gas, Flammable gas
- 5. Do not expose inverter to direct sunlight during operation, It leads increase in operation temperature of inverter
- 6. Do not install the inverter horizontally.
- 7. Do not touch the inverter when it is operating. Some parts of the inverter may be hot and cause burns. Turn off the inverter and wait for a cool-down period before any maintenance or cleaning operation.
- 8. Never use solvent, abrasives or corrosive materials to clean the inverter.
- 9. Do not remove AC or DC cable while operation.
- 10. Do not use under rated AC or DC cables, refer manual for standard recommendation.
- 11. Do not use end-sleeve lugs and pin type lugs, leads heating and burning in AC termination.
- 12. Do not leave any screws open at ac side, use adhesive tape to avoid moisture in the inverter.
- 13. Do not crimp the AC or DC cables with normal pliers.

